

SUBMITTAL

Contractor's Stamp:	Notes:
<div style="border: 2px solid blue; padding: 5px;"> <p>SHOP DRAWING / SUBMITTAL REVIEW:</p> <p> <input checked="" type="checkbox"/> APPROVED <input type="checkbox"/> APPROVE WITH CHANGES NOTED <input type="checkbox"/> REVISE AND RESUBMIT <input type="checkbox"/> REJECTED </p> <p>Submittal was reviewed for design conformity and general conformance to Contract Documents only. The Subcontractor is responsible for confirming and correlating dimensions at jobsite for the tolerance, clearance, quantities, fabrication processes and techniques of construction. Coordination of His/Her work with other trades and full compliance with Contract Documents.</p> <p>BY: <u>Tony Cannon</u> MACON BUILDING PROJECT MANAGER</p> <p style="text-align: center;">MACON BUILDING 662 HIGHLAND DRIVE - ALTAMONTE SPRING - FL - 32701</p> </div>	<p>"PLEASE USE REDTEAM FOR NOTES"</p>

Architect's Stamp:	Notes:
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Engineer's Stamp	Notes:
<p style="text-align: center;">WTA, INC. CONSULTING ENGINEERS</p> <p> <input checked="" type="checkbox"/> APPROVED <input type="checkbox"/> APPROVED AS NOTED <input type="checkbox"/> NOT APPROVED <input type="checkbox"/> REVISE AND RE-SUBMIT </p> <p>REVIEWED AS AN AID TO THE CONTRACTOR ONLY. CONTRACTOR IS NOT RELIEVED OF RESPONSIBILITY FOR FULL COMPLIANCE WITH THE CONTRACT DOCUMENTS.</p> <p>DATE: <u>11.06.2020</u> BY: <u>Mark Martinez</u></p>	<p>"PLEASE USE REDTEAM FOR NOTES"</p>



**STOPS RUST®
COLD GALVANIZING SPRAY**

DESCRIPTION AND USES

Rust-Oleum® Stops Rust® Cold Galvanizing Spray provides maximum corrosion resistance through galvanic protection. Use for touch-up and repair to damaged galvanized steel, galvanized ducts, fences, gutters, trucks, trailers, and more. Do not topcoat with an alkyd finish.

PRODUCTS

SKU (16 ounce spray)	Description
7785830	Galvanizing Compound

PRODUCT APPLICATION

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Apply when temperature is between 50-90°F (10-32°C) and humidity is below 65% to ensure proper drying. Do not apply to surfaces, when heated, exceed 200°F (93°C). Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper.

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead paint dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRODUCT APPLICATION

APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle **DO NOT STRIKE CAN**. Contact Rust-Oleum. Shake often during use. Hold can upright 10-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply two or more light coats a few minutes apart to avoid drips and runs. Do not use near open flame.

DRY & RECOAT

Dry and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 15 minutes, to handle in 1-2 hours and fully dry in 24 hours. Recoat within 1 hour or after 24 hours. **If a topcoat is desired, use a latex coating.**

CLEAN-UP

Clean valve immediately after use by turning can upside down and depressing spray button for 3-5 seconds. Clean up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.



TECHNICAL DATA

STOPS RUST® COLD GALVANIZING SPRAY

PHYSICAL PROPERTIES

		COLD GALVANIZING SPRAY
Resin Type		Epoxy Ester
Pigment Type		Metallic Zinc
MIR		0.70 Max
Fill Weight		16 ounces
Solvents		Acetone, Toluene, Xylene
Recommended Dry Film Thickness (DFT) Per Coat		1.0-2.0 mils (25-50μ)
Practical Coverage at Recommended DFT		8-12 sq. ft./can (0.74-1.10 m ²)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	15 minutes
	Handle	1-2 hours
	Recoat	Within 1 hour or after 24 hours
	Fully Dry	24 hours
Dry Heat Resistance		200°F (93°C)
Shelf Life		5 years
Flash Point		-156°F (-104°C)
Safety Information		For additional information, see SDS

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.

16 oz. Flat Gray Cold Galvanizing Compound Spray

Safety Data Sheet



1. Identification

Product Name:	HARDHT 6X567GM COLD GALV. COMPOUND	Revision Date:	12/18/2018
Product Identifier:	V2185838C	Supercedes Date:	8/18/2015
Recommended Use:	Cold Galvanizing Compound Spray/ Aerosol		
Supplier:	Rust-Oleum Canada (ROCA) 200 Confederation Parkway Concord, ON L4K 4T8 Canada	Manufacturer:	Rust-Oleum Canada (ROCA) 200 Confederation Parkway Concord, ON L4K 4T8 Canada
Preparer:	Regulatory Department		
Emergency Telephone:	24 Hour Hotline: 847-367-7700		

2. Hazard Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

17% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS HAZARD STATEMENTS

Acute Toxicity, Oral, category 4	H302	Harmful if swallowed.
Compressed Gas	H280	Contains gas under pressure; may explode if heated.
Flammable Aerosol, category 1	H222	Extremely flammable aerosol.
STOT, repeated exposure, category 1	H372	Causes damage to organs through prolonged or repeated exposure.

GHS LABEL PRECAUTIONARY STATEMENTS

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P264	Wash hands thoroughly after handling.
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P314	Get medical advice/attention if you feel unwell.
P330	Rinse mouth.
P410+P403	Protect from sunlight. Store in a well-ventilated place.
P410+P412	Protect from sunlight. Do not expose to temperatures exceeding 50°C / 122°F.
P501	Dispose of contents/container in accordance with local, regional and national regulations.

GHS SDS PRECAUTIONARY STATEMENTS

P270

Do not eat, drink or smoke when using this product.

3. Composition / Information On Ingredients**HAZARDOUS SUBSTANCES**

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.%</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Zinc	7440-66-6	48	GHS02-GHS07	H250-260-302
n-Butyl Acetate	123-86-4	20	GHS02-GHS07	H226-336
Propane	74-98-6	10	GHS04	H280
Hydrotreated Light Distillate	64742-47-8	5.7	GHS08	H304
n-Butane	106-97-8	4.8	GHS04	H280
Xylenes (o-, m-, p- isomers)	1330-20-7	3.6	GHS02-GHS07	H226-315-319-332
Zinc Oxide	1314-13-2	1.7	Not Available	Not Available
Stoddard Solvent	8052-41-3	1.6	GHS08	H304-372
Ethylbenzene	100-41-4	0.8	GHS02-GHS07- GHS08	H225-304-332-373

4. First-Aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention. If swallowed, get medical attention.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: FLASH POINT IS LESS THAN 20°F. EXTREMELY FLAMMABLE LIQUID AND VAPOR! Water spray may be ineffective. Closed containers may explode when exposed to extreme heat due to buildup of steam. Closed containers may explode when exposed to extreme heat. Vapors may form explosive mixtures with air. Vapors can travel to a source of ignition and flash back. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Perforation of the pressurized container may cause bursting of the can. No unusual fire or explosion hazards noted.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Full protective equipment including self-contained breathing apparatus should be used. Evacuate area and fight fire from a safe distance. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Special Fire and Explosion Hazard (Combustible Dust): No Information

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Ventilate area, isolate spilled material, and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations.

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Store in a dry, well ventilated place. Keep container tightly closed when not in use. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Contents under pressure. Do not store above 120 ° F. Store large quantities in buildings designed and protected for storage of flammable aerosols. Keep away from heat, sparks, flame and sources of ignition. Avoid excess heat. Product should be stored in tightly sealed containers and protected from heat, moisture, and foreign materials.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Zinc	7440-66-6	50.0	N.E.	N.E.	N.E.	N.E.
n-Butyl Acetate	123-86-4	20.0	50 ppm	150 ppm	150 ppm	N.E.
Propane	74-98-6	15.0	N.E.	N.E.	1000 ppm	N.E.
Hydrotreated Light Distillate	64742-47-8	10.0	N.E.	N.E.	N.E.	N.E.
n-Butane	106-97-8	5.0	N.E.	1000 ppm	N.E.	N.E.
Xylenes (o-, m-, p- isomers)	1330-20-7	5.0	100 ppm	150 ppm	100 ppm	N.E.
Zinc Oxide	1314-13-2	5.0	2 mg/m ³	10 mg/m ³	5 mg/m ³	N.E.
Stoddard Solvent	8052-41-3	5.0	100 ppm	N.E.	500 ppm	N.E.
Ethylbenzene	100-41-4	1.0	20 ppm	N.E.	100 ppm	N.E.

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof ventilation equipment. Provide general dilution of local exhaust ventilation in volume and pattern to keep TLV of hazardous ingredients below acceptable limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Appearance:	Aerosolized Mist	Physical State:	Liquid
Odor:	Solvent Like	Odor Threshold:	N.E.
Relative Density:	1.322	pH:	N.A.
Freeze Point, °C:	N.D.	Viscosity:	N.D.
Solubility in Water:	Slight	Partition Coefficient, n-octanol/ water:	N.D.
Decomposition Temp., °C:	N.D.	Explosive Limits, vol%:	0.8 - 9.5
Boiling Range, °C:	-37 - 204	Flash Point, °C:	-96
Flammability:	Supports Combustion	Auto-ignition Temp., °C:	N.D.
Evaporation Rate:	Faster than Ether	Vapor Pressure:	N.D.
Vapor Density:	Heavier than Air		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

CONDITIONS TO AVOID: Avoid temperatures above 120°F (49°C). Avoid all possible sources of ignition.

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids and strong alkalis.

HAZARDOUS DECOMPOSITION: By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes. Contains solvents which may form carbon monoxide, carbon dioxide, and formaldehyde.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

11. Toxicological Information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Causes Serious Eye Irritation

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: May cause skin irritation. Allergic reactions are possible.

EFFECTS OF OVEREXPOSURE - INHALATION: Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs. Prolonged or excessive inhalation may cause respiratory tract irritation.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: May cause central nervous system disorder (e.g., narcosis involving a loss of coordination, weakness, fatigue, mental confusion, and blurred vision) and/or damage. High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. IARC lists Ethylbenzene as a possible human carcinogen (group 2B).

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
7440-66-6	Zinc	630 mg/kg Rat	N.E.	N.E.
123-86-4	n-Butyl Acetate	10768 mg/kg Rat	>17600 mg/kg Rabbit	> 21 mg/L Rat
64742-47-8	Hydrotreated Light Distillate	>5000 mg/kg Rat	>2000 mg/kg Rabbit	>5000 mg/L Rat
106-97-8	n-Butane	N.E.	N.E.	658 mg/L Rat
1330-20-7	Xylenes (o-, m-, p- isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat
1314-13-2	Zinc Oxide	>5000 mg/kg Rat	N.E.	N.E.
100-41-4	Ethylbenzene	3500 mg/kg Rat	15400 mg/kg Rabbit	17.4 mg/L Rat

N.E. - Not Established

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components.

13. Disposal Information

DISPOSAL INFORMATION: Do not incinerate closed containers. This product as supplied is a USEPA defined ignitable hazardous waste. Dispose of unusable product as a hazardous waste (D001) in accordance with local, state, and federal regulation.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	1950	1950	N.A.
Proper Shipping Name:	Paint and Related Spray Products in Ltd Qty	Aerosols	Aerosols, flammable	Aerosols
Hazard Class:	N.A.	2	2.1	N.A.
Packing Group:	N.A.	N.A.	N.A.	N.A.
Limited Quantity:	Yes	Yes	Yes	Yes

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Gas under pressure, Acute Toxicity (any route of exposure), Specific target organ toxicity (single or repeated exposure)

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Zinc	7440-66-6
Xylenes (o-, m-, p- isomers)	1330-20-7
Zinc Oxide	1314-13-2
Ethylbenzene	100-41-4

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations:

California Proposition 65:

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

16. Other Information**HMIS RATINGS**

Health: 2* Flammability: 4 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 4 Instability: 0

Volatile Organic Compounds 611 g/L

SDS REVISION DATE: 12/18/2018

REASON FOR REVISION: Revision Description Changed
Product Composition Changed
Substance and/or Product Properties Changed in Section(s):
02 - Hazard Identification
05 - Fire-fighting Measures
14 - Transport Information
15 - Regulatory Information
16 - Other Information
Revision Statement(s) Changed

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

Rust-Oleum Canada believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. Rust-Oleum Canada makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.



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**SHERWIN
WILLIAMS.**

Product Finishes

CC-D5

POLANE[®] T Polyurethane Enamel

Profile Gray.....F63A33
Carbide Black.....F63B12
Blending Clear.....F63F10

Flattig Base..... F63T1
Blending White..... F63W9
Linear White..... F63W12

Custom Blend.....F63TX Series
Catalyst (interior).....V66V27
Catalyst (exterior).....V66V29

<u>DESCRIPTION</u>	<u>CHARACTERISTICS</u>	<u>SPECIFICATIONS</u>
<p>POLANE[®] T Polyurethane Enamel is a two component, low gloss coating providing superior appearance and durability. Polane[®] T can be used as a smooth or textured finish. Its textured appearance camouflages imperfections left by production operations such as grinding marks, welding seams, and molding.</p> <p>Advantages:</p> <ul style="list-style-type: none"> • Excellent appearance over many types of substrates—metal, plastics, and wood • Air dry or force dry • Excellent chemical and water resistance • Excellent adhesion, mar, and abrasion resistance • Excellent hardness and impact resistance • Widely used for coating business machines and computers because of resistance to stains, chemicals and abrasion and for long-term durability • Texturing minimizes surface irregularities and provides a three dimensional appearance • Available in a broad range of colors • Can be used on structural plastics that cannot tolerate high baking temperatures <p>Air Quality Data (theoretical):</p> <ul style="list-style-type: none"> • Non-photochemically reactive • Volatile Organic Compounds (VOC) as packaged, maximum 5.60 lb/gal, 671 g/L • Catalyzed and reduced as above, maximum, 5.82 lb/gal, 697 g/L <p>*VOC compliance limits vary from state to state; please consult local Air Quality rules and regulations.</p> <p>An Environmental Data Sheet is available from your local Sherwin-Williams facility or at www.paintdocs.com</p>	<p>Gloss: Low 20-25 units (60°) as a smooth coat</p> <p>Volume Solids: 30-36 ± 2% catalyzed and reduced, varies by color</p> <p>Viscosity: as packaged 50-80 Krebs Units (varies by color) catalyzed & reduced 20-25 sec Zahn #2</p> <p>Recommended film thickness: Mils Wet 3.0 - 4.0 Mils Dry 1.0 - 1.25</p> <p>Spreading Rate (no application loss) @ 1.0-1.25 mil dft: 384-576 sq ft/gal</p> <p>Drying (1.0 mils dft, 77°F, 50% RH): catalyzed with V66V27 To Touch: 20 minutes To Handle: 60 minutes To Pack: Overnight To Recoat: no critical recoat time Force Dry: 30 minutes at 140-180°F</p> <p>Do not exceed the heat distortion temperature of the substrate. Spatter or texture coat can be applied immediately after flash off of smooth coat. After 7 days, scuff sand to ensure adhesion.</p> <p>Mixing Ratio: 6 parts Polane[®] T 1 part Catalyst V66V27 or V66V29</p> <p>Reduce 33% for smooth coat. Reduce as needed for texture coat with Polane[®] Reducer R7K69 or R7K84 .</p> <p>Pot Life: 6-8 hours</p> <p>Flash Point: 41-55°F Pinsky-Martens Closed Cup</p> <p>Package Life: 3 years, unopened V66V27 12 months, unopened V66V29 24 months unopened</p>	<p>General: Substrate should be free of grease, oil, dirt, fingerprints, drawing compounds, any contamination, and surface passivation treatments to ensure optimum adhesion and coating performance properties. Consult Metal Preparation Brochure CC-T1 for additional details.</p> <p>Aluminum (untreated): Prime with Industrial Wash Primer, P60G2, or RoHS Compliant Wash Primer, P60G10.</p> <p>Galvanized Steel (untreated): Prime with Industrial Wash Primer, P60G2, or RoHS Compliant Wash Primer, P60G10</p> <p>Steel or Iron: Remove rust, mill scale, and oxidation products. For best results, treat the surface with a proprietary surface chemical treatment of zinc or iron phosphate to improve corrosion protection. For untreated steel, prime with Industrial Wash Primer, P60G2, or RoHS Compliant Wash Primer, P60G10. For a smoother finish, follow with Polane[®] Primer/Sealer, E65A4. For the best corrosion protection, prime with 2.8 VOC Catalyzed Epoxy Primer, E61A280. For treated steel, to improve performance, prime with Polane[®] Primer/Sealer, E65A4.</p> <p>Plastic: Due to the diverse nature of plastic substrates, a coating or coating system must be tested for acceptable adhesion to the substrate prior to use in production. Reground and recycled plastics along with varicus fire retardants, flowing agents, mold release agents, and foaming/blowing agents will affect coating adhesion. A filler or primer/barrier coat may be required. Please consult your Sherwin-Williams Sales Representative for system recommendations.</p> <p>Wood (interior only): Must be clean, dry, and finish sanded. Seal with a full coat of Polane[®] SprayFil.</p>

Testing: The information, data, and recommendations set forth in this Product Data Sheet are based upon test results believed to be reliable. However, due to the wide variety of substrates, substrate properties, surface preparation methods, equipment and tools, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale application.

APPLICATION

Typical Setups

Reduction: Reduce 33% for smooth coat or as need for texture coat with Polane® Reducer R7K69 or R7K84. Polane® Reducer R7K69 is photochemically reactive, R7K84 is non-photochemically reactive. Retarder, R7K216, may be used for better flow.

Texture:

Allow 5-10 minutes flash off of the smooth coat before applying the texture coat. The texture may be varied by adjusting the atomizing and fluid pressures until the desired texture size is obtained. Lower atomizing pressures give a larger texture pattern. Higher atomizing pressure reduces the texture size.

Conventional Spray pressure feed, smooth or textured coat:

Air Pressure, smooth.....45-55 psi
Air pressure, texture10-30 psi
Fluid Pressure8-10 psi
Tip......055-.070

Conventional Spray suction feed, smooth coat only:

Air Pressure.....45-55 psi
Tip......055-.070

Cleanup:

Clean tools/equipment immediately after use with Polane® Reducer.
Follow manufacturer's safety recommendations when using any solvent.

Performance Tests

Bonderite® 1000 steel panels, 1.0 mils dry, 30 days air cure, using V66V27
Salt Spray Test 200 hours
1/8" rust creep on scribe
Humidity, 100% RH, 100°F..... 200 hours
Conical Mandrel.....passes 1/8" mandrel
Impact Resistance, Direct.....100 in lb
Impact Resistance, Reverse.....80 in lb
Pencil Hardness H to 2H
Crosshatch Adhesion, ASTM D-3359, Method B5B
Taber Abrasion,
CS 17 wheel, 1000 g, 1000 cycles ... 100 mg
Water Immersion 100 hours
Lacquer thinner, acetone, MEK, gasoline, xylene 20 double rubs

SPECIFICATIONS

Product Limitations:

- Polane® Catalyst, V66V27, interior, or V66V29, exterior, must be used to achieve proper performance. Do not vary catalyst ratio which has been established to provide optimum hardness, flexibility, gloss, and chemical resistance.
- Use catalyst V66V27 for interior use. V66V27 will lead to early chalking and gloss loss on exterior exposures. Use V66V29 for exterior use. Polane® T catalyzed with V66V29 is not intended for long term exterior exposures, extended exposure to strong sun will lead to chalking, gloss loss, and color fading.
- For applications involving V66V29 catalyst, V66VB11 accelerator may be used to speed up the dry time. Up to 2 ounces of V66VB11 per gallon of the paint component side is recommended.
- Gloss will be slightly higher when catalyzed with Polane® Catalyst, V66V29.
- Heat shortens pot life. Do not spray hot. Do not pump catalyzed material into circulating systems. Friction heat developed by pumps and circulation will shorten pot life.
- Protect from moisture, water affects pot life and product properties. Store indoors.
- Do not package Polane® coated products in air tight plastic bags unless completely cured. Polane continues to cure for several weeks, the buildup of organic solvents and reaction by-products could cause improper cure and adhesion failure in use.
- Do not apply to wood for exterior use.
- Do not blend with any polyurethane quality except Polane® B or T. No other catalyst, colorants, or reducers are recommended because foreign materials, such as alcohols and glycols, destroy performance properties. Do not use lacquer thinners or alcohol-containing solvents.
- Do not blend with any colorants other than Phoenix® Colorants.
- Gloss levels may be adjusted by using F63T1, Polane® Flattening Base.

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CAUTIONS

FOR INDUSTRIAL SHOP APPLICATION ONLY

Thoroughly review product label and Safety Data Sheet (SDS) for safety information and cautions prior to using this product.

To obtain the most current version of the Environmental Data Sheet (EDS), Product Data Sheet (PDS), or Safety Data Sheet (SDS) please visit your local Sherwin-Williams facility or www.paintdocs.com.

Please direct any questions or comments to your local Sherwin-Williams facility.

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